

SPLIT-1

Dart Aerospace Ltd.

Date: Friday, 7/21/2006 7:36:46 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MOUNTING LUG
Job Number : 28011	
Estimate Number : 10255	
P.O. Number : N/A	Part Number : D22301
This Issue : 7/21/2006 S.O. No. : N/A	Drawing Number : D2230 REV F
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : F
Previous Run : 25554	Material : N/A
Type : MACHINED PARTS	Due Date : 8/12/2006
Written By : <u> </u>	Qty: <u>100</u> Um: Each
Checked & Approved By : <u> </u>	
Comment : Est D 00.11.01 Added inspection level 8, and removed P/O for powder coat EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2423	Lug Extrusion
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Comment: Qty.: 0.0717 f(s)/Unit Total: 11.4744 f(s)
 Lug Extrusion D2423 Extrusion
 Batch: B23779

MS 06108110

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW
 Cut D2423 extrusion to 0.82"
 Batch: B23779

MS 06108110 X 164

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1
 1-Machine per folio D2230-1
 (Check for crack while loading into the machine.)
 2-Tumble and deburr rough edges after tumbling

machine per drawing D2230 Rev.F

c206108115 (164)

4.0	Q62	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Review + Inspect

206108115 164

5.0	Q65	SECOND CHECK
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Comment: SECOND CHECK

20608-31 counted (164)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING LUG

Job Number: 28011

Part Number: D22301

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

FC 06 09 01

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

ml 06 09 01

8.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Gloss White (ref. 4.3.5.1) per Dart QSI 005 4.3

U-m 06-09-02

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

PV 6/9/01 67 100

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: S7370

JS 6/9/01 100

11.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

hB 6/9/01 100

D 06/09/12

Job Completion



C Log 109/12



CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

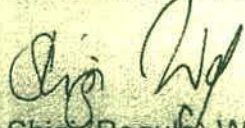
same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
164	D 2230-1	Mounting Lug	1381

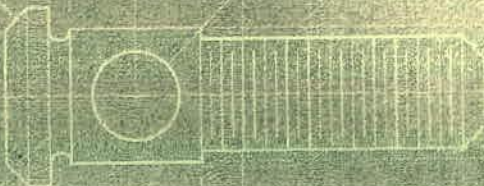
MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Shigeru (Regula) Walz

Vankleek Hill, August 31, 2006



45
52

